



Analysis Date: 25-09-2025 **Re-test Date:** 25-09-2028

LEVOTHYROXINE IMPURITY 2

Identification

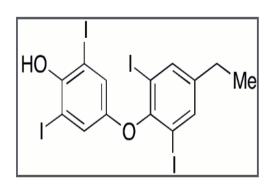
Chemical Name : 4-(4-ethyl-2,6-diiodophenoxy)-2,6-diiodophenol

CAT No : ALL-LEVO-2,6-DIIO

CAS No : 176258-89-2

Molecular Formula : C14H10I4O2

Molecular Weight : 717.85



IR Analysis

: Confirm

Analytical Information

Batch Code : ALL-LEVO-2,6-DIIO HPLC Purity : 98.00%

Solubility : USP Diluent / EP Diluent (MEOH) **Potency** : 96.82%

Appearance of Product: Off White Solid Mass: Confirm

Long Term Storage : -20°C

Weight Loss By TGA : 0.620% 1HNMR : Confirm

Residue Of Ignition : 0.578%

Additional Information

%Potency = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =

 $[100 - (0.620 + 0.578) \times 98.00]/100 = 96.82\%$

Recommendation : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr.Vipul khadase	
		Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche	
		Director QA&QC	

Attachment : HPLC, Mass, 1H NMR, IR, TGA

Shipping Condition : All Product are stable to be shipped at room temperature, unless otherwise specified